

## SIZE CHART OF “U”PIGS

### STANDARD PIG SIZE CHART

Size \ Type	Bare	Mole	Wire Brush	Hard Claw
Small port size PIG (m/m)	4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 18, 20, 22, 25, 26, 28, 29, 34, 36, 38, 40, 42, 43, 44, 45, 50		40, 42, 43, 44, 45, 50	
2" (50mm)	54	54	54	66
2-1/2 (65)	72	72	72	90
3 (80)	84	85	84	103
3-1/2 (90)	94	95	94	113
4 (100)	107	108	107	126
5 (125)	140	141	140	165
6 (150)	163	165	163	189
7 (175)	181	183	181	207
8 (200)	214	216	214	240
9 (225)	223	226	223	250
10 (250)	267	268	267	292
12 (300)	323	316	323	340
14 (350)	357	354	365	382
16 (400)	406	403	414	431
18 (450)	457	455	465	483
20 (500)	507	512	515	546
22 (550)	555		563	
24 (600)	610	612	618	646
26 (650)	660		668	
28 (700)	710		718	
30 (750)	767		775	
32 (800)	807		815	
36 (900)	914		922	
40 (1000)	1020		1028	
44 (1100)	1123		1131	
48 (1200)	1222		1230	
52 (1300)	1332		1340	

Referring to the above chart:

- ◎Various port sizes of PIGs other than the specified in the above chart can be fabricated for heavy-walled pipes.
- ◎The overall length of “U” PIG is specified as 1.5~2 times larger than the diameter of pig size.
- ◎Large-port-sizes more than 48”(1200mm) can be fabricated on order.  
(Delivery period: 40 days)